

	PRODUCT	ACTIVATOR / HARDENER	REDUCER	POT LIFE AT 70° F (Approximate)	CONVENTIONAL SIPHON		CONVENTIONAL GRAVITY		HVLP GUN	
					PSI	TIP SIZE	PSI	TIP SIZE	PSI	TIP SIZE
TOPCOATS	ULTRA-GLO Acrylic Urethane Single Stage	3:1 with UA-1600M / UA-1600S	N/A	2 hours	40-50	1.2 – 1.6	40-50	1.2 – 1.5	8-10	1.2 – 1.4
	ACRYL-GLO Acrylic Enamel Single Stage	8:1 with K-1606 Super Wet Look or K-1607 Wet Look A/E Hardener	4:1 with R-7910 Fast / R-7911 Mid / R-7912 Slow	3 hours if hardener is used	50-60	1.4 – 1.8	50-60	1.4 – 1.6	8-10	1.2 – 1.4
	SYN-GLO Synthetic Enamel Single Stage	8:1 with K-1605 Synthetic Hardener	4:1 with R-8250 Fast / R-8253 Mid / R-8256 Slow	3 hours if hardener is used	50-60	1.4 – 1.8	50-60	1.4 – 1.6	8-10	1.2 – 1.4
	SPECTRA Series Urethane Candies	4:1 with 0175	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	40-50	1.4 – 1.6	40-50	1.2 – 1.6	8-10	1.2 – 1.4
PRIMERS	PERFECT PRIME 2K Urethane (Overall) Surfacer	4:1 with UPC73	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	40-50	1.4 – 1.8	40-50	1.4 – 1.6	8-10	1.2 – 1.6
	RAPID PRIME 2K Urethane (Spot) Surfacer	4:1 with UPC711	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	40-50	1.4 – 1.8	40-50	1.4 – 1.6	8-10	1.2 – 1.6
	ENDURO PRIME 2-part Epoxy Primer	1:1 with EPC611	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	1½ hours	45-55	1.6 – 1.8	45-55	1.4 – 1.6	8-10	1.4 – 1.8
	SUPER RUST STOP Non-Sanding Primer	N/A	4:1 with R-7910 Fast / R-7911 Mid / R-7912 Slow / UE-8000	No Pot Life	45-60	1.6 – 1.8	45-60	1.6 – 1.8	8-10	1.4 – 1.6
	ACRYLIC HIGH BUILD Primer Surfacer	N/A	1:1 with R-304 Slow / R-300 Mid / R-305 Fast	No Pot Life	40-50	1.6 – 1.8	40-50	1.6 – 1.8	8-10	1.4 – 1.6
	ZINC PRIMER Self-Etching primer	N/A	4:1 with R-6820	2 hours	45-55	1.6 – 1.8	45-55	1.6 – 1.8	8-10	1.4 – 1.6
CLEARCOATS	ULTRA H/S 4:1 Clear	4:1 with 3065 Fast / 3075 Mid / 3085 Slow	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	45-55	1.4 – 1.8	45-55	1.3 – 1.6	8-10	1.3 – 1.5
	EUROTHANE H/S 2:1 Clear	2:1 with ECA200F / ECA200S	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	45-50	1.4 – 1.8	45-50	1.3 – 1.6	8-10	1.3 – 1.5
	CUSTOM H/S 4:1 Clear	4:1 with 0175	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	45-55	1.4 – 1.8	45-55	1.3 – 1.6	8-10	1.3 – 1.5
	MIRACLEAR II H/S 4:1 Clear	4:1 with 3065 Fast / 3075 Mid / 3085 Slow	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	45-55	1.4 – 1.8	45-55	1.4 – 1.6	8-10	1.3 – 1.6
	ZOOM CLEAR H/S 4:1 Speed Clear <i>*New formula</i>	4:1 with 0065 Fast / 0075 Mid / 0085 Slow <i>*Note new activators</i>	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	1-2 hours	45-50	1.4 – 1.6	45-50	1.3 – 1.5	8-10	1.2 – 1.4
	PRO-FLO 4:1 Production Clear	4:1 with 0065 Fast / 0075 Mid / 0085 Slow	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	45-55	1.4 – 1.6	45-55	1.3 – 1.5	8-10	1.3 – 1.4
	VISION CLEAR 4:1 Clear	4:1 with 0065 Fast / 0075 Mid / 0085 Slow	UR-9065 Fast / UR-9075 Mid / UR-9085 Slow / UE-8000	2 hours	45-50	1.4 – 1.6	45-50	1.3 – 1.5	8-10	1.2 – 1.4